

SERVICE BULLETIN/ MOD STATUS

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SAAB 340A-057

SB No	Rev No	Mod No	Comp By	Comp Date	Subject
340-00-002					
340-11-011	1	2554			Installation of Oxygen/Oil Caution Labels
340-11-012	1	2828	exp 486388	24-6-97	Placard for proper locking of engine hinged cowlings.
340-11-013		2916			Remove text no step for escape route on overwing exits.
340-11-019		-			Removal of Placards From Overwing Exits
340-21-005			delivery	11 june 86	avionic fan reduction of noise
340-21-018	3	1421 (VERIFIED)	TAS 419.012	5-20-03	Brushless Recirc Fans
340-21-022		1919	exp 402261	15-4-96	Gamah Couplings Leakage
340-21-023		1939			Rework Spray Nozzle E.C.S. Pack
340-21-024	4	1994, 1395, 1991			Logic Chg to Outflow Valve & Air vent Tailcone
340-21-025	1	2117			Air Distribution System Hoses
340-21-029		-			Incorporation of oil lube system (ACM) -4 Units Only.
340-21-030	1	2348o 1604o			Silencer in air distribution to tail compartment
340-21-031		1972			External air conditioning connection placard
340-21-033	1	2688	exp 579364	1-7-98	ECS Water Filter Removal.
340-21-037		2943			Rerouting the Harness for the overtemp switches
340-21-039	1	3047			Improved Recirc Fans Flight and Pax Comp
340-21-041		2604			Repl Silencer in the Air Distribution to the Tail Compartment.
340-21-046		3102			Installation of Cabin Air Shut Off Valve for Cargo Aircraft
340-21-047		-			Mod of Air Distribution System for Cargo Aircraft
340-21-2161			exp 575794	11-8-98	
340-22-006	1	1212			Autopilot Update
340-22-007	3	1213			Autopilot Update
340-22-010		1538			False Auto Trim Warning
340-22-012		2705 2706			Improved Flight Control Computer
340-23-010		1209			Improved VHF Antenna (Repl P/N DMC 60-1)
340-23-012	1	1347			Corr Aural Warn Sound Level (WEU P/N 502-0066-004)
340-23-016		1759			Improvement of H.F. Antenna Installation
340-23-018		2123			Mod/replacement of remote electronic unit.
340-23-021	2	2232 2060			Extended VHF Frequency Range
340-23-022		1873			Boarding music power source
340-23-023		2416			Improved HF Antenna Installation
340-23-026	1	2466			Removal of the HF ferry kit
340-23-033	1	2644			HF Antenna - Improved Installation
340-23-034	3	2611			New HF Antenna
340-23-037	1	1976			Installation of HF Ferry Kit
340-23-038	1	-			Removal of HF Ferry Kit
340-23-071		-			Mod of Passenger Audio System for Cargo Aircraft
340-23-207					Deactivation of PA system for cargo aircraft

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340-24-013	1	1802			Auto Grnd Pwr Disconnect During Start
340-24-014		1901			Removal Of Back-Up Ring A.C. Gen Drive Shaft
340-24-015		1958			Eliminate Fluctuating Overhead Panel Lighting
340-24-016	1	(VERIFIED)	TAS 419.020	5-20-03	"D" Mod A.C. Gen
340-24-018	2	2390			Starter Generator harness Improvement
340-24-019		2395	exp 144992	16 nov 92	Warning Labels in Nacelle Electrical Bays
340-24-020	1	2418	exp 112633	28 nov 92	Engine Start Control Power Supply Change
340-24-021	5	2417			Change to parallel motor starting system
340-24-022		2469	exp 15665	4-24-93	New P/N A.C. Gen Cont Relays
340-24-023	2	2514	TAS 419.031	5-20-03	Removal of the DC Test Switches
340-24-024		2570			Removal of the AC Gen Test Switches
340-24-025	4	2617	exp 587417	16-8-98	Engine Start Control - Additional Chgs to Power Supply
340-24-026	1	2533			GCU - Undervoltage Protection
340-24-031		-			Inspection of the Batteries
340-25-030		1264			Cargo Floor Protection Panels
340-25-055	3	1393			Securing strap for observers seat
340-25-067		1456			Extra insulation
340-25-068		1459			Sun Visors in Cockpit
340-25-090	1	1524			Ceiling mounted galley curtain
340-25-091		1528			Improved Strength Baggage Liners
340-25-093	1	1523			Installation of Water Prot Cover over Airspeed Indicator
340-25-094		1730			Support for Rear Baggage Liners
340-25-095		1546			Placard Baggage Compartment
340-25-096		1547			Placard Toilet Meal Cart Door
340-25-098		1750			Aisle seat track covers
340-25-099		1751			Fwd section triple wardrobe
340-25-100	1	1752			Clearance aft bin door/lav door
340-25-106		1768			Window shade friction
340-25-112		1816			Fire Block Observers Seat Cushion
340-25-113	1	1799			Optional Nets in Cargo Compartment
340-25-115		1823 1782			New Connectors for Galley & Lav
340-25-118		1894			Optional Nets Rear Baggage All W/rear toilet
340-25-122	6	1941 1942	Duncan796654	9-13-89	Cargo Lite Guards & Continuous Operation
340-25-130		-			Installation of Cargo Floor Protection
340-25-134		2002			Flight Crew Ash Tray
340-25-136		-			Modification of Pilot and Copilot crew seats.
340-25-138		2059			Emergency Locator Transmitter
340-25-158	1	2200			Improved Seat Belt F/A Seat
340-25-163	2	1819			Cargo Liners Flame penetration req (FAR121-202)
340-25-181	1	2153	exp 248707	11-10-94	Lav Circuit Breaker

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340-25-183	2	2246	exp 440368	24-9-96	Self coiling window shades
340-25-184	2	2243			New Cargo Liner - Phase II (See 25-163)
340-25-188		-			Relocate dome light in entryway (Gen I)
340-25-193		2299			Mod window shade at exit
340-25-194		2273			Attachment of Frame Cover in Cargo Compartment
340-25-196		1899			Improved airflow between side panels & insulation
340-25-201		2319 2293			Cockpit - Heated Floor Mats
340-25-208	1	2452	exp 112649	2 dec 92	Overwing Emergency Exit Plackards
340-25-212	2	2459			Mod striker plates on lav door
340-25-214	1	2471			Mod to Avionics Filter Access Door
340-25-222			exp 275090	12-02-94	Inspection of crew seat back structures
340-25-223	1	2534	exp 277264	12-27-94	Modification of crew seat back structures
340-25-224					Fitting of a restraint crotch strap on crew seats.
340-25-226	1	2553			Protective Profile Strip in the Cargo Compartment.
340-25-229	3	2204, 2476			Change of ELT System
340-25-231	2	2780			Provision for Cold Weather Kit Installation.
340-25-233		2601			R & R Waste bin fire extinguisher in the forward lavatory.
340-25-234	1	2677			Fwd lav smoke det loom to prevent false warning activation.
340-25-243	6	2620 2862	TAS 419.031	5-20-03	Installation of F/A Life Vest Pouch & Mod Bag Bin Doors
340-25-277		-			Exchange of passenger Seats To 928 Seat
340-25-278		-			Exchange of passenger Seats to Refurbished Seats
340-25-279		-			Removal of Interior for Cargo Aircraft
340-25-281		3107			Removal of Aft Lavatory
340-25-282	3	3110	TAS 419.058	5-20-03	Introduction of a Reinforced Door to the Flight Compartment
340-26-001		1052	At build	11 june 86	Improved nacelle fire extinguisher manifolds
340-26-008	2	-			Inspect Nac Fire Extinguisher Valves
340-26-010	3	1951			Improvement of Tail Pipe Hot Detect Wiring
340-26-012	1	-	exp 183132	10-7-93	Insp & mod to wiring nacelle fire extinguisher
340-26-014					Replacement of Crossover Check Valves
340-26-015	1	-	exp 532917	28-2-98	Mod of Wiring to the Nac Fire Ext: This SB CNXL's26-012
340-26-018	2	2875/ lh 565979 23-6-98	exp 577927	4-9-98	Inst and Mod of Tailpipe hot detection harness.
340-26-020	1	-			Insp the sealing around the terminal lugs on fire detectors.
340-26-021	1	2946			Repl Test Sw Label On Cargo Smoke Detection Test Panel
340-26-023		3017	exp 127363	11-04-02	Repl Fenwall Cargo Smoke Detector with Cerberus Detector
340-26-027		-			Removal of Fire Extinguisher for Cargo Aircraft
340-26-028		-			Installation/Modification of Smoke Detectors for Cargo Aircraft
340-26-029		-	TAS 419.009	5-20-03	Sealing Around Terminal Lugs of Spot Detectors
340-26-030		2875	TAS 419.009	5-20-03	Inst/Mod of Tailpipe Hot Detection Harness
340-27-016		1160	At build	11 june 86	Rudder Pedal Assembly-Revision of Clearances.
340-27-035		1374	w/c 773824	2-21-89	Mod Rudder Limiter

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340-27-036		N/A due to 1462 incorp (VERIFIED)	TAS 419.018	5-20-03	Flap Travel limitation
340-27-037		1404			Aileron Control Mechanical Clearance
340-27-038		1416			Replace Stall Warning Computer
340-27-040	1	1427	BHA eo340-27-86-11	4-3-87	Install Washers Aileron Trim Tab Lever
340-27-043	1	1478			Pitch Trim Actuator Mod
340-27-044		1449			Removal of friction plates
340-27-045		1496			Aileron & Flap Bellcrank Covers
340-27-046		1500			Aileron Trim Tab Otbd Support
340-27-047		1742			Increased clearance bolt/stick pusher cable guard
340-27-049	2	1784	TAS 419.045	5-20-03	Logic Changes to Stick Pusher/Boots Req 35 Degree Flaps
340-27-050	2	1871			Replace Rudder Limiter Over Ride Actuator
340-27-051	1	1891			Reduce Aileron Cable Pretension
340-27-052	1	1842			Change of P/N for Flap Actuator & Life Limit
340-27-054	2	1907			Add Washers to Reduce High Aileron Control Forces
340-27-055	1	1922			Replace Rudder Limiter Normal Actuator
340-27-056		1923			Replace Rudder Gustlock Actuator
340-27-057		1920	exp 159994	6-9-90	Install Aileron Damping Pads (See 27-051)
340-27-058		1915			Cover on push rod in rudder system
340-27-060	1	2025	exp 275088	11-30-94	Relocation of rudder limiter override switch
340-27-062		1835			Pitch trim actuator P/N
340-27-063		-			Pitch Trim Actuator Mod & P/N Change
340-27-064		2308			Elev Trim Sys Zener Diode (Acft with simmonds actuators)
340-27-065		-			New Flap Actuator P/N 70837-2
340-27-066	2	2287			Rudder Gustlock Connector
340-27-067		-			Flap Actuator Interchangeability
340-27-068					Insp flap actuator bearing migration - 70837 Actuators
340-27-069		2509			Modification of the aileron and flap bell cranks.
340-27-070		2494			Pusher disarm switch guard
340-27-071		2774			Guard over the Open Shaft End of the Roll and Pitch Handle.
340-27-072		2580			Improved Rudder Gust-Lock Switch
340-27-073	2	2634			Improved Protection of the Control Cables
340-27-076	1	2560			Inspection of Rudder Pedal Assembly.
340-27-079	1				CNXLD - Check of the Pitch Trim System
340-27-082	1	2799			Intro of (CSI) Flight Control Cables Made of Carbon Steel.
340-27-085	8	2650 2859	TAS 419.053	5-20-03	Ice Speed push button and new Stall Warning Computers
340-27-086		2924			Installation of a support for the rudder-tab torsion bar.
340-27-088	1	2991			Installation of Actuator Heater Blanket and Resistor in Actuator Return Line
340-27-089		3046	exp 48920	14-6-01	Retainer for aileron control pot
340-27-090		-			Insp of Cover Washers for Inboard Aileron/Flap Bellcranks

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340-27-091					Flight Controls - Inspection of Cable Tension
340-28-006		(VERIFIED)	TAS 419.014	7-20-88	Optical Sensor Bonding
340-28-008	3	-			Replace Flex Fuel Hoses Nacelle Dry Bay
340-28-009	1	CNXLD			Electrical Bonding Engine Fuel Shutoff Valve Flex Hose
340-28-010		1970			Protection of Wires in Fuel Tank
340-28-011	1	1981			Grommet - Refuel S/O valve conduit
340-28-014	3	2264			Fueling Panel Placard
340-28-015		2257	TAS 419.048	5-20-03	Screen on Ventilation Line - Inner Wing Fuel Tank
340-28-017		2506			Replacement of dipstick index placard
340-28-020	6	2621	TAS 419.052	5-20-03	Wire protection for Main engine Shutoff Valves
340-28-021		2945	TAS 419.056	5-20-03	Installation of Fuel Access Door with Pressure Relief Valve
340-28-022		3027	TAS 419.026	5-20-03	Insp Electrical Connector to the Refuel/Defuel Panel
340-29-002		1829			Hydraulic Pump Logic
340-29-003		1507			Relocate Emergency Hydraulic Pump Handle stowage
340-29-004	1	1783	exp 232958	21-7-94	Low Pressure Warning Main Accumulator
340-29-005		-			Insp/Mod Pump W/pump 40185-01/02 S/N AH93004 to 016
340-29-006		-			Hyd Pressure Transmitter W/ducer P/N mfg pre July 1985
340-29-007	1	2251 2353			Repl of Life Limited Reservoir W/reservoir P/N 70841
340-29-008		2353			Hyd Reservoir Position Ind Mod W/ reservoir P/N 70841-2
340-29-009	2	2407	exp 668722	4-7-00	Introduction of new swivel brackets
340-29-010	2	2414			Hyd pump control - change of bus connection
340-29-011		2424			Introduction of flexible hose return line
340-29-012		2490			Hydraulic Installation Prop Brake Pressure Switch
340-29-014		-			Improved Brushes for the DC Hydraulic Pump
340-29-016	1	-	exp 566017	10-6-98	Chafing on hyd tubes and elect harness on rear spar
340-29-017		2771	exp 566016	10-6-98	New type of hyd hose and placards with maintenance info
340-29-019					Guide Pin on the Hand-Pump Handle.
340-29-022			TAS 419.032	5-20-03	Hydraulic Power - Life Limitation of Hydraulic Hoses
340-30-008		1174	At build	11 june 86	
340-30-009		-			Check for water stab boot lines
340-30-015	1	1334	At build	11 june 86	
340-30-017		1375			Foil between intake cowl and IPD (W/84876083 system)
340-30-019		1451	eo340-30-86-12	7-20-87	Replacement of Thermal Control P/N Change
340-30-020	2	1448			De-ice Boot Deflation Rate (See 27-049)
340-30-022		1709			Chafing of I.P.S. Duct
340-30-023		1804 1826	W/C C21788	1-19-98	Sealing of Thermister Connectors
340-30-025	1	1847			Replace Inlet Thermal Controller
340-30-027		1741 1744 1883 1896 1897 190	W/C C21778	1-19-98	New Power Relays Mods 1883/1741/1744/1897/1896/1904
340-30-028	1	-			Inlet Duct Coating
340-30-029		1900			Rain Water Barrier

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340-30-030		1914			Improved W/S Wiper Blade & Arm
340-30-032		1950			Engine IPS Duct Clamp Chafing
340-30-034		2072			Air Intake Connectors
340-30-035	1	2018			Prop Deice Static Build up
340-30-041	3	2354	exp 275094	12-07-94	Windshield wiper low speed
340-30-044	1	2329			Prop de-ice label with temp limits
340-30-049		2485			Intro of new de ice tube and location to prevent chafing.
340-30-052		1933 2546 2578			Installation of Ice Advisory System
340-30-073	1	2889	exp 668721	6-7-00	Modification of the Detachable Center Inlet.
340-30-075	1				CNXLD - Inspection of the wiper arm assembly.
340-30-078		2610			Static Grounding of the Deicer Boots
340-30-079	1	2354			Windshield Wiper Low Speed
340-30-081		(Repetitive) VERIFIED	TAS 419.069	5-20-03	Inspection of the wiper arm assembly.
340-31-010	1	1339	exp 171621	7-3-93	D.F.D.R. Ground Operation
340-31-011	2	1402			Additional Engine Parameter Recording
340-31-012		1520			New P/N for W.E.U.
340-31-013		1792			Chg Lamp Test Grnd Ref for Mode Select Panel MSP-85
340-31-017	1	-			Install W.E.U. with Mods 3,5,10,&11 Incorporated
340-31-018	2				Install W.E.U. with Mod 6 Incorporated
340-31-019		-			New P/N for WEU
340-31-025		2330	exp 154258	4-16-93	Removal of 28VDC Power to FDR
340-31-026	3	2328	exp 157176	4-9-93	Change WEU Power Supply
340-31-027	1	2275			Pilot Clock Change to Quartz Type
340-31-028	1	2143	exp 668744	15-7-00	Installation of Optional Engine Trend Monitoring (ETM)
340-31-029		-			WEU mod #2
340-31-030		-			WEU conversion from 004 to 005
340-31-031		-			WEU mod #3
340-31-032		2745			WEU - Introduction of Mod. 4, 5, 6, 10, 11 and 12.
340-31-034	1				Intro of new input boards to the warning electronic unit (WEU)
340-31-036	8	2947	exp 668744	15-7-00	Provision for Additional FDR Parameters
340-31-037	4	2948	exp 668739	7-15-00	Complete DFDR Additional Parameters Installation
340-31-041	1	2964	exp 668723	1-7-00	Provision for Installation of New FDAU & FDEP
340-31-043	1	2992	exp 668723	1-7-00	PLA Pot Installation
340-32-010		1122			
340-32-012	2	1157	At build	11 june 86	New trunnion & torque arm pins
340-32-018		1222 (VERIFIED)	TAS 419.081	5-20-03	MLG Wheel Seals
340-32-023		1392			Rework M.L.G. Door & Idler Crank Fittings
340-32-026		1396			Mod to Landing Gear Control Unit
340-32-027		-			Check NLG Emergency Extension Function
340-32-028	1	1409			Modify MLG separation bolt harness

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340-32-029	1	1432			Mod NLG axle nuts
340-32-030	1	1463 (VERIFIED)	TAS 419.047	5-20-03	Delete Check Valve Function in Ext/Ret System
340-32-032		1517			Increase torque MLG retract
340-32-033		1498			Drain Holes MLG Doors
340-32-038	1	1734			M/L/G Uplock Hook - Increased Rivet Diameter
340-32-039	3	1531 1732 1763 1764 (VERIFIED)	TAS 419.044	5-20-03	Increased Aircraft Weight Mods
340-32-041	1	1789 (VERIFIED)	TAS. 419.016	5-20-03	Improved Explosive Bolt Harness
340-32-042		1795			Improved Parking Brake Control Cable
340-32-043		-			New trunnion and torque arm pins
340-32-044		-			NLG drag brace trunnion pins
340-32-045		1831			Amended Torque MLG Uplock Hook Nut
340-32-046	1	1841	NRWC 59194	10/12/1988	Insp Emerg Release & Park Brk Cable Locking
340-32-047		1846			Replace MLG Uplock Crank Bolt
340-32-048		1866			Inspect & Modify MLG Shock Strut Hyd Brake Pipes
340-32-049	2	1869			Modify Wiring to Prevent Water Affecting Anti-skid
340-32-050		1874			NLG door chafe guard
340-32-051	1	-			Scheduled Inspection M.L.G. Harnesses
340-32-053		1880			Install New Axle Dowl Pin (At Overhaul)
340-32-054	2	1837			New Piston in MLG Shock Strut
340-32-055		1892			MLG drag brace outboard trunnion pin
340-32-056	1	-	exp 060853	26 jul 92	Insp Retract Link & Reidentify Linkage Assembly
340-32-057	1	1912			Separate WOW harness
340-32-058		1937	796690	9/19/1989	Rework N.L.G. Shock Strut & Steering Assembly
340-32-059		-			MLG shock strut outboard trunnion bearing
340-32-060	4	2022 2023			New MLG Shock Strut & Drag Brace Trunnion Brngs
340-32-061	2	2046 2047			Improved scraper ring
340-32-062		2077			Improved harness MLG dragbrace
340-32-063		2078			Improved harness - NLG Dragbrace
340-32-064		2168			NLG Shock strut improved harness
340-32-066	4	-			Landing Gear Life Limited Components
340-32-067		2163			New Wheel Axle Nuts
340-32-068	1	2107			New assistor springs
340-32-069	5	1995 2288	exp 670731	21-6-00	Mod to 11GA/12GA WOW Relays
340-32-070		-			MLG upstop pad
340-32-072		2224			NLG upstop pad
340-32-074		-	exp 060853	26 jul 92	New reaction link
340-32-075		-			NWS steering system leakage
340-32-076		2306			Brake Assy With Attached Spacer
340-32-077	2	2317			Mod & adj nose downlock assy
340-32-079	1	-			Inspection of NLG LH Trunnion Bolt Migration

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340-32-085		-			Brake Assy - Insp/Repair of Torque Takeout Cavity
340-32-087		2422			Seperation Between Lt & Rt Landing Gear DC System
340-32-088		2391			New Strapping of MLG Strut Harness
340-32-089		-			Dragbrace microswitch adjuster locking system
340-32-090		-			Main shock strut increased gland nut torque
340-32-091	2	2458			NLG shock strut trunnion pin interference
340-32-092		-			improved pushrod seal in power brake valve
340-32-093					Use of 340B wheel on 340A MLG
340-32-094	2	2481 (VERIFIED)	TAS 419.022	5-20-03	MLG retract act bracket retaining hole failures
340-32-097		2526			NWS - New Ball - Bearing Control Cable.
340-32-098		1870			New power supply for the anti skid control unit
340-32-099					Inspection and Replacement of Yoke Assembly (NWS)
340-32-100	2				Installation of Flight Idle Stop (BETA)
340-32-102		2595			MLG New Torque Arm Centre Pin
340-32-104		2640			Rework NWS Collar to Add a Grease Fitting
340-32-105			exp 402292	22-4-96	Brake Stack/Damaged Carbon/Inst of Ht Shield
340-32-106	2	2678 (VERIFIED)	TAS 419.023	5-20-03	Modification of Brake Assemblies. supersedes SB 32-105
340-32-107		2718	exp 482924	8-3-97	Improved Hubcap Drive Coupling - Anti Skid
340-32-108					Viscous Damper Assembly - New Bracket
340-32-110		2796 (VERIFIED)	TAS 419.023	5-20-03	Brakes - Heat Shield Removal.
340-32-111		2823			Main Wheel Imp Flange Retaining Ring with Locking Link.
340-32-113	2	2898			Introduction of Improved Brakes
340-32-114		(VERIFIED)	TAS 419.024	5-20-03	Brake symmetry inspection
340-32-116	1	(VERIFIED)	TAS 419.030	5-20-03	Nose Wheels with Subassys not Correctly Heat Treated
340-32-117					Inspection of Main Wheel Hubcap
340-32-119	1	2969			Modification of the 11 GA/12GA WOW Relays
340-32-120	1	2980	exp 18978	27-10-01	New Circuit Breaker for the Landing Gear Up Function.
340-32-123	1	-			Landing Gear Life Limited Components
340-32-124	1	3108	TAS 419.011	5-20-03	Installation of New Retract Actuator Bracket Attachment Bolt
340-32-125	1	-			Added Source Control Numbr for MLG Shock Strut
340-32-126		3127	TAS 419.008	5-20-03	Replacement of Assistor Spring superseded by sb340-32-130
340-32-127		-	TAS 419.007	5-20-03	Inspection of Separation Bolt Harness
340-32-128			wo503026	4/1/2004	replacement of separation bolt harness
340-32-130		3127 3132	TAS 419.083	5/19/2003	Replacement of Assistor Spring
340-33-012	3	1336			Pwr Bus Chg Pax Lighted Signs
340-33-016		(VERIFIED)	TAS 419.075	5-20-03	Flourescent lighting
340-33-017	1	1447	E0340-33-86-10	11/7/1986	Floor Prox Lighting Installation
340-33-019	2	1468			Alternate Beacon System
340-33-020		1543			Reroute loom R/H fwd cove
340-33-021		1769 (VERIFIED)	TAS 419.075	5-20-03	Inspect Cabon Flourescent Lighting

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340-33-022	4	1797			Replace Connector P/N 101VU-P3/J3
340-33-024		1787			Allow Easier Replacement of Floor Light Bulbs
340-33-027	1	1956			Alternate P/N Ldg Light Assy
340-33-028	2	1936 (VERIFIED)	TAS 419.013	5-20-03	Improved Auto Activation Emergency Lights
340-33-029	1	1974			Dual Taxi Lights - Superceded by 33-035
340-33-030	2	2108 2109 2162	Exp 050336	19 may 92	Emerg Lights - Reduction of Operating Current
340-33-035		2529			Modification of dual taxi light
340-33-038	1	2626			Strobe Lights - Repl Power Supply Brackets
340-33-051	1	3098			Correction of Emergency Light System
340-33-053		-			Removal/Modification of Lighting Systems for Cargo Aircraft
340-34-007		1128	at build	11 june 86	Update EFIS Software
340-34-008		1137	at build	11 june 86	EFIS Minimum Brightness
340-34-009	2	1162			Upgrade VNI80B to VNI80D
340-34-020	1	1268			Wiring changes for vertical nav indicator
340-34-029	1	1358			AHC-85 software update
340-34-032		1380			Improved Preselector Alerter
340-34-033		1401			MPU Connection to Warning System
340-34-035	2	1417			Remote D/H Lamps (Mandatory for Cat 2 Ops Only)
340-34-037		1437			Flight director indrive XFR
340-34-038		1438 (VERIFIED)	TAS 419.078	5-20-03	AHRS bus change
340-34-039		1423			Install New Weather Radar
340-34-040		1476			Change DME R/T Part Number
340-34-041	1	1502			ADF60 antenna relocation
340-34-045	1	-			Installation of optional radar
340-34-050		1803			EFIS Software Update (See Collins Mod)
340-34-051		1814			Change Stby Altimeter Vibrator Pwr Input Wiring
340-34-053	1	1836			Installation of guide & set screw (W/ collins equipment)
340-34-056		1848	FCD34-89-06	8-04-89	Inst. of water traps in standby pitot Tube plumbing
340-34-060	2	-			Removal of VLF/OMEGA ferry kit
340-34-061	1	1985			Conversion of Altitude Preselector
340-34-062		1952 1953 1966			Radar W/turbulence detection
340-34-063		1989			MPU/DPU Software Update
340-34-065	2	2092			Relocate water trap drains in pitot system
340-34-066	2	2061			Pressurized wave guide
340-34-068			na by sn		Autopilot Electrical Wire Size
340-34-069	1	2087 2311	exp 668719	13-7-00	EFD cooling
340-34-078	2	2026			Fuselage temp probe gasket
340-34-079	1	2274			Removal of GPS ferry kit
340-34-080	1	1976 1977			Install VLF/Omega & HF ferry kit
340-34-081	1	2274			Install GPS ferry kit

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340-34-084		2350			New part no weather radar R/T.
340-34-085		2406			Removal of Nuisance DR Inds in KNS-660
340-34-086	2	2386			Corr of Autopilot (IAS) Speed Ref on EFIS after AP Transfer
340-34-087		2205			Updated software for EFIS
340-34-088	1	2456			Radio altimeter new part number
340-34-092	1	2602			GPWS - Interchangeability MKII and MKVII Computers.
340-34-105	1	2894			Installation of New Mode S Transponder
340-34-120	8	2953			Installation of ACAS (Collins)
340-34-140	4	3072			Removal of KNS660
340-34-145		3095	TAS 419.027	5-20-03	Change of Main Pitot Static Tubes
340-34-154		2092			Chg Location for Emptying Main & Stdbby Water Traps
340-35-005		1840			PBE (See 35-006) (Dupont system)
340-35-006		2005			PBE (See 35-005) (Puritan-Bennet system)
340-35-008		-			Removal of Cabin Oxygen Systems for Cargo Aircraft
340-36-003	3	1955			New Type Peri-seal Connection
340-36-004		1954	FCA340-36-90-07	12/7/1990	Repl of Peri-Seal Duct Connector Seals
340-36-005	1	2362			Relocate Sensor Loops for Bleed Air Leak Detection
340-36-006		2448	exp 107711	12/19/1992	Relocate bleed air sensors
340-36-007		2370			Bleed air - Cracked duct
340-36-008		2541			Low Press Bleed Air - Bleed Air Connector Peri-Seal
340-36-010					Insp of the Rubber Duct on the Bleed Air Duct Assembly.
340-36-012		1955			Insp & Recert of duct assy
340-38-010		2516			Lavatory - Improved Drainage
340-38-011		2900			Flap Noise in Toilet Unit
340-38-012					Toilet Drain Valve Wire Adjustment
340-38-013		-			Inst of Cover/Plug for Ext Holes in Cabin for Cargo Acft
340-38-031					Inst of Cover/Plug for External Holes in Cabin for Cargo
340-39-006		1809			Avionics rack door fastening
340-39-007		1527			New CTOT panel
340-39-008		-			Inspect/Replace Fuel Panel Switch Guard
340-39-009		1961			Superseded by SB 34-069
340-51-004	1	1858, 1859			Insp Epoxy Filler for Sep from Balance Weights
340-51-005	2	1838/2015			Bonding of Grounding Surfaces
340-51-011	1	1927, 1928, 1929			Replacement to regreasable bearings on trim tabs
340-51-012			exp 346128	6-11-95	Inspection of elevator and rudder coves
340-51-013	2	2674			Unpaved/Gravel - Runway Protection.
340-51-014	3	2880			Ballast Weight Installation
340-51-016	3	2777			GPS Provisions
340-51-019	4	2777			Provision FMS/GPS Antenna Inst - Supceeded by 51-023
340-51-020	1	(VERIFIED)	TAS 419.028	5-20-03	Insp of Repainted Acft for Removed Protective Coating

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340-51-021		-			Structural Provisions for Cargo Nets for Cargo Aircraft
340-51-023		2777			Provision for FMS/GPS Antenna Installation
340-51-024		-			Insp FMS/GPS antenna screws
340-51-028					
340-52-009	1	1454			Replacement of Cargo Door Cables
340-52-010		1810			Cargo Door Bonding Reinforcement
340-52-011		-			Insp for Presence of Pins in MED Guide Pin Assys
340-52-012		1997	exp 233813	1-8-94	Additional micro switch in cargo door
340-52-014		2254	FCD 92-010	9/11/1992	Inspect & modify door handle mechanism
340-52-015		2217			Improved MED locking/opening mechanism
340-52-016		2365			Ventilate & Drain Radome
340-52-017		2366			Installation of Wear Plate on the Fire Protection Assy.
340-52-018		2404			mod airstair sliding unit
340-52-019		2436			mod fuselage opening for cargo door and rebond seal
340-52-020		2305			Mod of the Crew Communication Hatch
340-52-021		2522			Re-Location of the Insulation Pads - Cargo Door
340-52-022		2478			Cargo Door Handle Locking Mechanism Bushing Insp/Mod
340-52-023		-			Modification of the Cargo Door Handle Hub
340-52-024	6	2618	TAS 419.050	5-20-03	Main Door-repaint internal door handle
340-53-008		1294			Strengthening of Frame in Cabin
340-53-009		1295			Fatigue Test Cracked Frame
340-53-010		1296			Attachment to Stringers in Rear Fuselage
340-53-013		1344			Tail Cone Grill
340-53-014		1420			Replacement of Protective Cover over A.P. Pitch Servo
340-53-015		1443			Covering of Lightning Holes
340-53-019		1812			Fuselage Ice Shields Grounding Technique
340-53-020		1875			Install Drip Rails over Electronic Display Units
340-53-021		1860			Grounding of Battery
340-53-022	1	1885			Latch pin for door stay
340-53-023		(VERIFIED)	TAS 419.057	5-20-03	Cabin Bulkhead Attachments
340-53-024		1908 2028			Tuned dampers
340-53-025		-			Stringer/skin delam (if hot air has leaked)
340-53-028		1948	exp 151668	5-2-93	Installation of Structure Protective Shield
340-53-029		1988			Cover lightening holes
340-53-031	1	2048			Relocate antennas for TCAS
340-53-034		2155			New type radome
340-53-036	3	2227			Mod iceguard sheets
340-53-037	2	2269			Mod prop iceguard bonding
340-53-038		2290			Reinforcement of Beam Under Floor Between Sta 272 & 288
340-53-042		2429			Inst protection plate on fuselage skin L/E stabilizer

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340-53-043	1				Inspect fuselage drain plugs
340-53-044		2421			Improved fuselage ice guard protection
340-53-045		2537			Seat Tracks - Prevention of Wear/Corrosion
340-53-051	1	2763			Tail Support Strut
340-53-055	7	2619	TAS 419.054	5-20-03	Lightening Hole protection
340-53-057	3	2904			Relocation of the VHF 1 Antenna
340-53-061		2955	exp 646723	18-10-99	Interference With Aileron Control Mechanism
340-53-071		3105			Fuselage - Modification of the Center Pedestal
340-54-002	1	1185	at build	11 june 86	Exhaust nozzle, improved drainage
340-54-009					
340-54-007	3	1337			Reinforcement of Engine Cowling
340-54-010		1382			Aft MLG Door Hinge
340-54-011	4	1389			Replace Incompatible Hardware
340-54-012	1	1428			Nacelle Upper Fwd Frame Attachment
340-54-017		1506			Nacelle Protection for Spray Mat Damage
340-54-018		1739	275438.437	12-05-94	Install Tailpipe & Aft Nacelle Support (See 71-015)
340-54-021	1	1877			Mod to Nacelle Grounding of Starter/Generator
340-54-022	1	1890			Reinforcement & mod to nacelle figure 8 lugs
340-54-023	2	1883, 1896	DUNCAN SZ612	12/2/1988	Structural Preparation for S/B 30-027
340-54-024	2	1904	DUCAN SZ612	12/2/1988	Install Clamp Points for Exhaust Nozzle Harness
340-54-025		1987			Cotter Pin Inst. Nacelle Drag Strut
340-54-026		(VERIFIED)	TAS 419.021	5-20-03	Inspect Drag Strut Bolts, Lower Fittings
340-54-027	3	-	exp 666766	5-7-00	Inspect lower drag strut assy
340-54-028		-			Inspect for Damage of Frames
340-54-031	2	2027			Modify Fwd Frame at Engine Nacelle Sta 197.00
340-54-032		2140			Insp & modify ground fault transformer bracket.
340-54-033		2139			Inst. of water trap and ventilate electrical compartment.
340-54-040	2	2917	exp 668717	13-7-00	Replace nuts on bolts on the AFT engine mount fittings.
340-54-041		2927			Improved Routing of Engine Control Cables
340-54-042		3090			Nacelle - Nacelle Inboard/Outboard Wear Strip
340-54-043		3120	TAS 419.010	5-20-03	Inspection of Internal Structure (Nacelle)
340-55-006	1	1356	DUNCAN SW677	8/5/1987	Insp/repair of rudder stop
340-55-007	1	1439			Modified Rudder Stop Fittings
340-55-008	3	1462	TAS 419.046	5-20-03	Leading Edge Horizontal Stabilizer Elevator Control
340-55-009		1549	DUCAN 51595	9/26/1987	Lt & Rt Elevator Inbd Hinge Fittings
340-55-011	1	-			Inspection of Vertical Stabilizer Top Closure Rib
340-55-012	1	1855	exp 98028	17 june 92	Reinforcement/Repair Top Closure Rib
340-55-013		1868	exp 619289	26-8-99	Superceeded by 55-027 (Reinforce horiz stab)
340-55-014		1879			VOR antenna support
340-55-016	1	1925			Chafing at Lower Hinge Fitting Vertical Stabilizer

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340-55-017					
340-55-021	1	1971			Drain Hole Leading Edge Stabilizers
340-55-022	1	-	59716	26-10-02	Reinspection of Vertical Stabilizer Top Closure Rib
340-55-023		2082	exp 59716	26-10-02	Reinforcement/repair of top closure rib
340-55-027	3	1868 2113	151686	4/30/1993	Reinforcement of horiz stab & new drag angle.
340-55-030	1	2507			Replacement of the rudder Stop
340-55-032	1	2569	exp 668723	5-7-00	Inspection/Reinforcement of Rudder Nose Rib
340-55-033	4		exp 566017	4-6-98	Horizontal Stabilizers - Inspection of Holes.
340-55-034		2931	exp 13284	1-3-01	Horizontal Stabilizers - Inspection of Holes
340-56-007		2001			Insp for Dismounting Windshield/Window Frame
340-56-008					Insp Heater Term Blocks Ckpt Side Windows (If Replaced)
340-56-009		-			Installation of Blind Windows for Cargo Aircraft
340-57-003		1251			Repair foil panels
340-57-007					
340-57-008	1	1383			Rub strips on flaps
340-57-010		1778	exp 275422	12-01-94	Improve Fuel Tank Doors Lightning Protection
340-57-012	2	1801	exp 429863	8-7-96	Chafing Protection Flap Upper Skin
340-57-013	2	1909			Inspection Holes for Shut Off Valves
340-57-017	1	-	exp 151686	5-3-93	Inspect & rework at lower spar web & cap.
340-57-018		2033			Insp & rework lwr fastener WS42.3
340-57-019		1999			Grease - fuel access door.
340-57-020	1	2349	exp 146549	1-29-93	Corrosion - fuel tank access doors
340-57-021	3	2229			Reinforcement of Nacelle Flap Fairing
340-57-023		2492			Reinforcement of the flap lwr skin & rear spar - WS 115 & 150
340-57-025	1	2567			Improvement of Aileron Trim Tab Outboard Support
340-57-027	2	2628	566020.5701	9-6-98	Mod/Repl of the Flap Fittings at WS 123.38
340-57-028		2598			Introduction of Wingtip Made in Composite.
340-57-031	1	2762			Fuel Access Door - Improved Sealing
340-57-032		2849			Inspection and Replacement of the Support Strap
340-57-033	2	2849	exp 619284	27-8-99	Flaps - Replacement of Support Strap
340-57-034	1	2892			CNXL D - INSPECTION OF THE BEARING HOUSINGS OF THE MLG SUPPORT AS
340-57-035		N/A by flap p/n	127362		ID Flaps Insp & Repl of Bolt and Bushing Inst at WS 123.38
340-57-036	1	(2892)	TAS 419.025	5-20-03	Inspection of the Bearing Housings of the Main Landing Gear Support Assembly - Im
340-57-037		(visual only)	TAS 419.066	5-20-03	Insp of Aft Attachment Lug on Flap Fittings at WS 123.38
340-57-038	1	3010			Replacement of Flap Fittings at WS 123.38
340-57-039		-			Inspection of Chafing Between DC Power Harness and Flap
340-57-040					Inst Ident Plates on Trunnion, DB & Connecting Link Fittings
340-60-3757-33					
340-61-007		-			Prop tape
340-61-013		1452			Prop brake power bus change

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340-61-019		1865			Install New Style Press Sw in Autocoarsen Sys
340-61-020	2	1931	DUNCAN 21775	9/14/1989	Additional relay in autocoarsen system
340-61-023	1	1932			Four track slip ring (Dowty Prop)
340-61-024		1946			Adjustable power lever for brake mode - All W prop brake
340-61-025	1	1962			375/4-123-F/21 Prop (Dowty Prop)
340-61-026	1	2198	qae wo508026lp673	8/3/2028	New autocoarsen computer
340-61-027		1998	exp 211145	15-1-94	Redesigned P3 switch sensor tubing
340-61-028		2066			Prop brake slippage
340-61-029		2196			Elimination of false prop brake warnings (Brake removed)
340-61-030		2428			Chg Nomenclature on C/B for CTOT /Autocoarsen System
340-61-031	1	2401			Wiring Harness for Propeller Dynamic Balancing.
340-61-032	1	-	na	deact	Operational Test of the Propeller Brake Valve Limit Switch.
340-61-033		2585	na	deact	Improved Propeller-Brake Control-Unit
340-61-034	1	2479	exp 348098	5-12-95	Propeller-Brake Control-Unit - New Bracket Assembly
340-71-008	2	1113			Engine Vibration Isolators
340-71-015	3	1313			Elimination of nacelle soot contamination
340-71-017	2	1319 (VERIFIED)	TAS 419.077	5-20-03	Install Fwd Inbd Inlet Duct
340-71-018	4	1444			Reposition Engine/Nacelle Oil Drain
340-71-021	1	-			Replacement of certain aft isolators
340-71-023	2	1777	exp 230836	24-09-94	Fwd Lwr Vibration Isolator Drain Cover Inst.
340-71-024		1630			Install Adjustable H.M.U. Gearbox
340-71-026		1945			Introduction of New Fuel Manifold Drain Line Bracket
340-71-027		1947			Reduce Tq Horiz Bolts Pwr Plant Side Mt Fittings
340-71-029	1	1963			New oil hose support bracket
340-71-030		1671			New hardware & mounting engine ground jumper
340-71-031		2014			Lower isolator nut bar
340-71-032	4	2020	QAE	3 july 03	Redesigned PGB isolators, records review confirmed redesigned mounts installed
340-71-033		2062	NRWC 2644	12/10/1990	Insp eductor shroud & repl mixing duct
340-71-034		2126	exp 483570	20-3-97	Redesigned aft engine mount snubber
340-71-035	1	-	Ex 050335	19 may 92	Avibank latch on fwd cowl doors
340-71-036		2000			New drain collector cover assy
340-71-037					Redesigned Forward Side Isolator Headed Pins
340-71-038		2171			Redesigned PGC / Fuel Heater Lines
340-71-040		2477	exp 573609	20-7-98	Chafing protection on de-ice tube
340-71-041		2467			Intro of bonding PGB to nacelle
340-71-042	1	-			Eval of improved PGB & prop grounding W/ Mobil 254 oil
340-71-045		-			Mobil 254 oil in PGB
340-71-046		-			Flight Eval of New forward bottom canisters
340-71-047	1	2659			Re-Designed Fwd (PGB) Bottom Vibration Isolator -17 Unit
340-71-048					New identification scheme of forward vibration isolators

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340-71-51	1				Introduction of Improved Exhaust Nozzle
340-71-057	2		TAS 419.059	5-20-03	Inspection of the Engine Bottom Mounts
340-71-059			QAE WO 505012	13 june 03	inspection of PGB lower mount
340-72-001		-			Alternative engine
340-72-002			Inc @ Build	11 june 86	
340-72-003			Inc @ Build	11 june 86	
340-73-002	1	1216			Metric scales on fuel indicators
340-73-004		1798			Improved Grnd Point for Fuel Flow Xmitter
340-73-005		1893			Introduction of New Fuel Flow Transmitter Seals
340-73-006		2042			New hardware for F/F xmitter (GE SB 79-25)
340-73-007		-			Metric scales on fuel indicators
340-73-008	2	2094			Redesigned fuel feed adaptor
340-73-009	1				Conversion from Metric to Imperial Scales on Fuel Indicators.
340-73-010					Conv from Metric to Imperial scales on Fuel Used Indicator.
340-73-011	1	3091			Inst New Diff Press Sw & Hose to Engine Fuel Feed Adapter
340-73-012	2	2579, 2094			Inst New Diff Press Sw & Fuel Feed Adapter
340-74-002	1	1365	at build	11 june 86	Continuous Ignition
340-74-004	4	1414 (VERIFIED)	TAS 419.077	5-20-03	Auto Ignition System
340-74-005		1878			Install New Style P3 Switch for Auto-Ignition System
340-74-006		1888			Improved O.D.V. Trip Monitor Indication
340-74-007		1882	DUNCAN 59185	12/5/1988	Inspect Auto-Ignition Circuits
340-74-008		1940			Protection of annunciator lights
340-74-009		2241			Introduction of Auto Ignition P3 Transorbers
340-75-004	2	1758			Change Bulkhead Seal in Nacelle Fire Zone
340-75-005		2923			Rerouting of engine anti-ice harness
340-76-004		-			Purging engine control cables
340-76-013	1	1387			Revised Clamping of Engine Control Cables/Harness
340-76-015		1407	NRWC 43734	8/7/1987	Delete 115V Backup Pwr for E.C.U.
340-76-016	3	1434 E.O. 340 76-86-24	BAR HARBOR	11/18/1986	Bottoming Governor Inhibit
340-76-018	3	1460			Engine Overspeed Protection
340-76-019		1470	EO 340 76-86-017	10/21/1986	Condition Lever Lift Mech & Friction Pad Repl
340-76-020		1469			Man Bott Gov Disable Sws - M - if 76-016 not comp
340-76-021		1471			Man Bott Gov Disable Sws - M only if 76-018 not inst
340-76-023	2	1544	exp 670731	21-6-00	Eliminate RPM & Tq Transients During Grnd Run
340-A76-024	2	(VERIFIED)	TAS 419.015	5-20-03	Inspection of Control Cable Between HMU & PCU
340-76-025		1834			Control Cable Clamping in Wing & Fuselage
340-76-026		1864			Intro of Modified Control Between H.M.U. & P.C.U.
340-76-027	1	1910			Chafing Protection Engine Control Cables
340-76-029		2056			Engine power control cables W / welded joints
340-76-030	1	2495			Improved locking features for ball joint connector

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340-76-031	5		526804	2-10-97	Installation of Flight Idle Stop - Electrical System
340-76-032	3	2558	exp 519852	18-8-97	Installation of Flight Idle Stop - Control Quadrant
340-76-033		2568	exp 206799	19-5-94	Placard P/L movement below F/L when airborne.
340-76-034	1	2609	exp 441681	5-9-96	Beta stop mechanism (Mechanical)
340-76-035	1	2616			Improved Routing of Control Cables.
340-76-036			exp 523217	19-9-97	Deactivation of Flight Idle Stop - Control Quadrant
340-76-037			exp 503165	10-5-97	Installation of Modified Control Quadrant
340-76-038	1	2558	exp 526804	2-10-97	Reactivation of Flight Idle Stop - Control Quadrant.
340-76-039	1	2616 2746			Improved Routing of Engine Control Cables.
340-76-040					Relocate Engine Control Cable Bracket in the LH Wheel Well
340-76-041	1		526804	9-6-98	Inspection of the Flight Idle Stop Override Knob.
340-76-042			exp 577941	15-9-98	Securing Control Quadrant Power Cam Screw.
340-76-043	1	(VERIFIED)	TAS 419.015	5-20-03	Inspection of Flight Idle Stop Solenoid Bracket Screw
340-77-004	4	1767			Inspection of I.T.T. System
340-77-005		1863			ITT Overtemp Trip Point & P/N Change
340-77-006		1943	FCD340-24-90-09	1/2/1991	New ECU
340-77-007		2068			New type engine instruments
340-78-001		1728			Removable lower eductor shroud front wall
340-78-002		1745	FCD340-78-90-06	12/7/1990	Introduction of New Turnbuckle for Tailpipe Adjustment
340-78-004		2605			Exh Pipe Shortening of Insulation Blanket
340-79-008	5	1450			Separate Press Switch Pwr Unit Oil Press System
340-79-010	1	1796 1833			Intro of Shielded Wiring to P.G.B. O/P Ind System
340-79-011	2	1839			Elimination of Nuisance Oil Pressure Warnings
340-79-012		2076			EMI protected oil press transducer on power unit
340-79-013		2086			New connector PGB oil press transducer
340-79-014		2079			EMI protected oil press transducer on PGB
340-79-017		2483			New PGB chip detector harness
340-79-018		-			Conv From Mobil 254 Oil to Another Type of Oil in the PGB
340-79-019		exp 157102	Exp 027489	3 feb 92	
340-79-020		2669			Chip detector inst-improved reliability of cockpit annunciation
340-79-021		3055			Eng/PGB O.P Signal Inputs to WEU - Transorber Check
340-90-017-14					
340-92-003		1322			Bracket & Terminal Lugs D.C. Generator
340-92-006	1	1441			Replace Electrical Harness Hardware
340-92-010		1513			Identification of Engine Wire Harness Mod Status
340-92-012	1	-			Elect options for Air Midwest
340-92-014		1843			Change Engine Harness Connector Backshell
340-92-015		1876			Add Two Clamp Points on PGB Harness
340-92-019	1	1921			Magnetic Coil Transient Suppression
340-92-020		2145 2045			Reroute harness at wing trailing edge.

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